

TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :	HST	LOSS NO./STEP	14								
Plant : P14	DEPT :	Maintenance	RESULT AREA	C	Q	P	P,C	S	M,D	P,C	M
CELL :-	Utility	CELL NAME :	RO plant	M/C	raw water storage			OPERATION:	Raw water store		
				STAGE:							

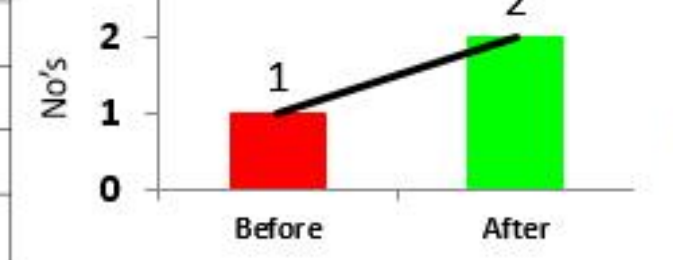
KAIZEN THEME :	To improve the facility condition	KAIZEN IDEA :	Provision of indication	BENCHMARK:	1 no's
				TARGET:	00 no's
				KAIZEN START:	30.11.18

PROBLEM PRESENT STATUS :	Frequent issue of water shortage	COUNTERMEASURE:	Provided a indicator lamp at pantry room for high and low, so pantry person can easily monitor.	TARGET DATE:	30.11.18
				KAIZEN FINISH:	30.11.18
				TEAM MEMBERS:	
				Amrit Raj kumar	Manjunath

WHY-WHY ANALYSIS:		BEFORE	AFTER	BENEFITS:-
Why1:-	Frequent issue of water shortage.			1. Water shortage has reduced
Why2:-	Water getting empty in main tank.			KAIZEN SUSTAINANCE
Why3 :-	Monitoring method weak			WHAT TO DO:-
Why4 :-	No indication for water empty.			Working check
				HOW TO DO :-
				PM check time
				FREQUENCY:-
				Monthly

ROOT CAUSE	No indication	RESULTS:	1. Earlier one no was there now one more monitoring system provided.	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
				SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS
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REGISTRATION NO.:	
DATE:	
REGISTERED BY:	Mr.Subramani
MANGERS SIGN:	Mr. Dinesha M



HD SCOPE INFORMATION IN OTHER PLANT				
SR. No	Plant	WHEN	WHOM	STATUS