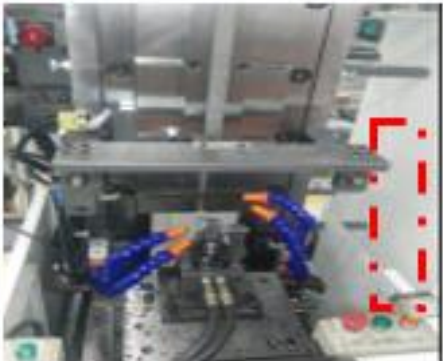
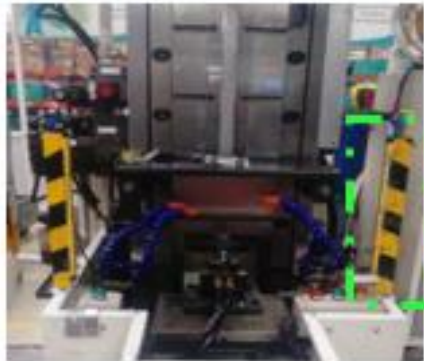


TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET	
TPM CIRCLE NAME :	HST	LOSS NO./STEP	14									
Plant : P14	DEPT : Maintenance	RESULT AREA	C	Q	P	P,C	S	M,D	P,C	M		
CELL :- Machine shop	CELL NAME : Farming	M/C STAGE:	Broaching			OPERATION: Broaching						

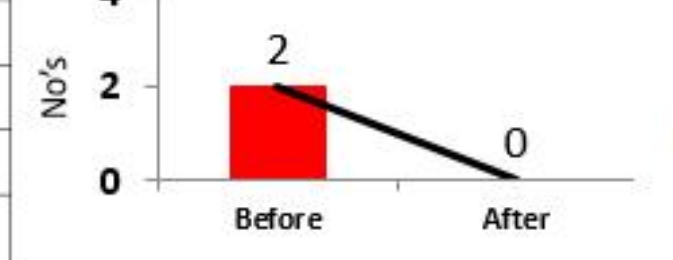
KAIZEN THEME : To eliminate unsafe condition	KAIZEN IDEA : Safety interlock	BENCHMARK: 2 no's
		TARGET: 00 no's
		KAIZEN START: 28.11.18
		TARGET DATE: 30.12.18
		KAIZEN FINISH: 02.12.18
		TEAM MEMBERS:
		Viji Babu

PROBLEM PRESENT STATUS : Chance of operator hand injury	COUNTERMEASURE: Provided a safety curtain and interlock done	
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WHY-WHY ANALYSIS:	BEFORE	AFTER	BENEFITS:- 1. Unsafe condition eliminated
Why1:- Chance of operator hand injury. Why2:- Chance of hand stuck with sliding Why3 :- No safety interlocks			KAIZEN SUSTAINANCE WHAT TO DO:- - Safety audit HOW TO DO : - - Safety check sheet FREQUENCY:- - Monthly

ROOT CAUSE No safety interlocks	RESULTS: Safe work environ <u>ment</u>	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
		SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS
		---	---	---	---	---

REGISTRATION NO.:	
DATE:	
REGISTERED BY:	Mr.Subramani
MANGERS SIGN:	Mr. Dinesha M



HD SCOPE INFORMATION IN OTHER PLANT				
SR. No	Plant	WHEN	WHOM	STATUS