

	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	STE	OT	DM	E&T	KAIZEN IDEA SHEET KAIZEN NO:-																										
	TPM CIRCLE NAME :	LOSS NO. / STEP	10																																		
	DEPT :- Maint.	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M																												
CELL :-	CELL NAME:-	MACHINE / STAGE :-							OPERATION :-																												
KAIZEN THEME :- safety		IDEA :- 240 volt ac supply conector of hydraulic power pack radiator fan covered.																																			
WIDELY/DEEPLY: -during cleaning hydraulic powerpack, operator may Cause an electric shock of 220 volt ac supply due to Open conector.		COUNTERMEASURE:- now this open conector mounted inside the box.				<table border="1"> <tr><td>BENCHMARK TARGET</td><td></td></tr> <tr><td>KAIZEN START</td><td>25.12.17</td></tr> <tr><td>KAIZEN FINISH</td><td>25.12.17</td></tr> <tr><td colspan="2">TEAM MEMBERS:- .amit pandey</td></tr> <tr><td colspan="2"> </td></tr> <tr><td colspan="2"> </td></tr> <tr><td colspan="2">BENEFITS :- operator moral increased prevent accident case.</td></tr> <tr><td colspan="2"> </td></tr> <tr><td colspan="2">KAIZEN SUSTENANCE</td></tr> <tr><td colspan="2"> </td></tr> <tr><td colspan="2">WHAT TO DO :-</td></tr> <tr><td colspan="2">HOW TO DO :-</td></tr> <tr><td colspan="2">FREQUENCY :-</td></tr> </table>						BENCHMARK TARGET		KAIZEN START	25.12.17	KAIZEN FINISH	25.12.17	TEAM MEMBERS:- .amit pandey						BENEFITS :- operator moral increased prevent accident case.				KAIZEN SUSTENANCE				WHAT TO DO :-		HOW TO DO :-		FREQUENCY :-	
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WHY WHY ANALYSIS :- WHY :-danger of 220 v ac supply. WHY:-radiator fan supply conector open condition WHY:-poor manufacturer design ROOT CAUSE :-poor manufacturer design.		RESULT :- <hr/>																																			
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