



TPM CIRCLE NO :-		1	ACTIVITY		KK	QM	PM	JH	SHE	OTP M	DM	E & T	KAIZEN IDEA SHEET																				
TPM CIRCLE NAME :			LOSS NO./STEP																														
Plant : P14		DEPT :	PRODUCTION	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M																					
CELL :	GRINDING	CELL NAME :	ROTOR GRINDING		M/C STAGE:	YANTHRA			OPERATION:			GRINDING																					
KAIZEN THEME :		KAIZEN IDEA :																															
To avoid carrier plate damage during machining		Carrier plate diameter need to be increased to avoid rotor stuck up							BENCHMARK:		-----																						
									TARGET:		-----																						
									KAIZEN START:		10.12.18																						
									TARGET DATE:		11.12.18																						
									KAIZEN FINISH:		11.12.18																						
									TEAM MEMBERS:																								
									Mr.Mohan V																								
									BENEFITS:-																								
									Chance of carrier plate damage is reduced																								
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							KAIZEN SUSTAINANCE <td colspan="2"></td>																								
Rotor gets stuck in carrier plate during machining		Provided a roller with support to push the rotor into output bin to avoid feeder damage							WHAT TO DO:																								
									HOW TO DO: ----																								
									FREQUENCY:																								
									SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																								
									<table border="1"> <thead> <tr> <th>SR. NO</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>ALL ROTOR</td> <td>11.12.18</td> <td>Prod</td> <td>Close</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>					SR. NO	CELL/ PRODUCT	TDC	RESP.	STATUS	1	ALL ROTOR	11.12.18	Prod	Close										
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1	ALL ROTOR	11.12.18	Prod	Close																													
WHY-WHY ANALYSIS:		BEFORE			AFTER				HD SCOPE INFORMATION IN OTHER PLANT																								
Why1:-Carrier plate is getting damage									<table border="1"> <thead> <tr> <th>SR.NO.</th> <th>PLANT</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>					SR.NO.	PLANT	WHEN	WHOM	STATUS															
SR.NO.	PLANT	WHEN	WHOM	STATUS																													
Why2:-Rotor doesn't fall in output bin after machining																																	
Why3:- Part stuck in plate																																	
ROOT CAUSE		RESULTS:																															
Part gets stuck in carrier plate due to burr fold after machining		No chance of carrier plate damage																															
REGISTRATION NO.:																																	
DATE:																																	
REGISTERED BY:																																	
MANAGER SIGN:		Mr. Manas Kumar Dey																															