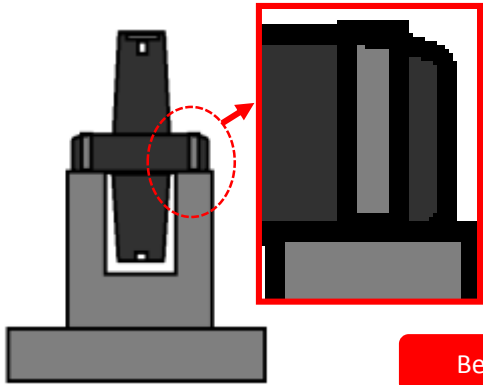
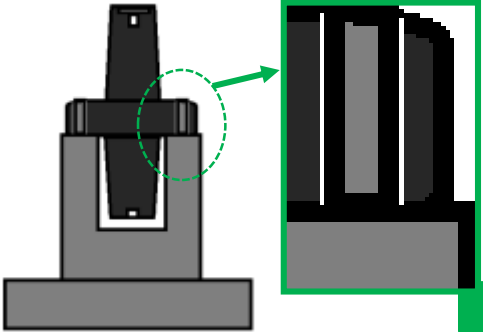


ADVIK		TPM CIRCLE NO	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET										
		TPM CIRCLE NAME: - Innovation	LOSS NO. / STEP	P	Q	A	C	D	S	M												
		DEPT :-QA	RESULT AREA																			
CELL:-	CELL NAME:- Tensioner.	MACHINE / STAGE :-Slotting & Tapping						OPERATION :- Slot cutting & tapping														
KAIZEN THEME:- To prevent the possibility of In house rejection at slotting and tapping m/c .		IDEA :- Provide clearance between mounting hole and mounting pin .																				
Problem present status. :-In tensioner No go of TPG was going after slot cutting and tapping operation.		COUNTERMEASURE:- Now we have grind the mounting pin and reduce the dia of pin by which clearance has provided between mounting hole and pin. .Mounting Hole ID- 6.53to6.60 mm. Mounting Hole pin Dia.- 6.50(before) /6.20mm(Now)						<table border="1"> <tr><td>BENCHMARK</td><td>Possibility of rejection</td></tr> <tr><td>TARGET</td><td>No Possibility of rejection</td></tr> <tr><td>KAIZEN START</td><td></td></tr> <tr><td>TDC</td><td>23.12.17</td></tr> <tr><td>KAIZEN FINISH</td><td>25.12.17</td></tr> </table>					BENCHMARK	Possibility of rejection	TARGET	No Possibility of rejection	KAIZEN START		TDC	23.12.17	KAIZEN FINISH	25.12.17
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 <p style="text-align: center;">Before</p>		 <p style="text-align: center;">After</p>						<p>TEAM MEMBERS : Abhijeet Mishra, Ashok Kumar,Gaurav verma</p> <p>BENEFITS :-No chances of in-house rejection</p>														
<p>WHY - WHY ANALYSIS :-</p> <p>WHY 1:- No go was going of TPG in tensioner after tapping operation.</p> <p>WHY 2:- if in casting cd was out or other mounting hole dia .u/s or o/s than during tapping operation component tilt and tap cut outside due to load.</p> <p>WHY 3:-No clearance was provided between mounting hole and pin .</p>		RESULT :-No chances Of In house rejection.																				
ROOT CAUSE :- No clearance was provided.																						
REGISTRATION NO. & DATE :- 30-11-2017																						
REGISTERED BY :-Abhijeet Mishra																						
MANAGER'S SIGN :-																						
		<table border="1"> <thead> <tr> <th>SR. NO.</th> <th>CELL</th> <th>TARGET</th> <th>RESPONSIBILITY</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td></td> <td>-</td> <td>----</td> <td></td> <td></td> </tr> </tbody> </table>											SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS		-	----		
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS																		
	-	----																				
		<p>KAIZEN SUSTENANCE</p> <p>WHAT TO DO:-:Irreversible action.</p> <p>HOW TO DO:- Visual checking</p> <p>FREQUENCY :- Weekly basis.</p>																				
		<p>SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT</p>																				