

CELL:-	CELL NAME:-	MACHINE / STAGE :-	OPERATION :-
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**KAIZEN THEME :-** Improve the checking method and reduce the inspection time

**IDEA :-** A relation gauge should be Provide for checking the dimn.

**Problem present status :-**  
No provision to check the part c.d. after pin pressing in A-492

**COUNTERMEASURE:-** A relation gauge should be provide for checking the dimension.



Before



After

<b>BENCHMARK TARGET</b>	More inspection Time
<b>KAIZEN START</b>	Less inspection Time
<b>TDC</b>	20.6.2017
<b>KAIZEN FINISH</b>	21.08.2017
<b>TEAM MEMBERS :-</b> 1.ARUN KUMAR	

**BENEFITS :-**

- 1.Gauge dimn. Check properly
- 2.Easy for checking.

**KAIZEN SUSTENANCE**

**WHY - WHY ANALYSIS :**  
**Why 1:-** After pin pressing no provision to check the dimn.  
**Why 2:-** .No gauge available to check the C.D. after pin pressing in A-492 Oil pump

**RESULT :-** C.D. Check after pin press by relation gauge

**1.Gauge Under Monitoring**

**WHAT TO DO:-** Monitoring of gauge trail  
**HOW TO DO:-** After trail gauge add in calibration plan

**FREQUENCY :-** Decide after trail of gauge

**ROOT CAUSE :-** Gauge not available after pin pressing A-492

**REGISTRATION NO. & DATE :-** 23.06.2017

**REGISTERED BY :-** Arun Kumar

**MANAGER'S SIGN :-**

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS