

CELL :- Tensioner | CELL NAME:-Tensioner | MACHINE / STAGE :- SPM Tensioner | OPERATION :- Manufacturing

KAIZEN THEME :-To improve Quality & Reduce Rejection.

IDEA :-Implementing OPL on Line for Awareness.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Master samples provided at Lower Limit(1.1mm) & Higher limit(1.3mm) for validation of Gauge.

BENCHMARK TARGET	800 No's
KAIZEN START	O No's
KAIZEN FINISH	24/8/2017
	24/8/2017

PROBLEM/PRESENT STATUS :- Possibility Of rejection as no sample present after Master setting for validation of Gauge.(As in dial gauge pressure reading shows Variation with Measurement)



TEAM MEMBERS :-Shailesh Sharma
Akash Pal, Ashutosh

BENEFITS :- Control Rejection
Improve Customer Complaint

KAIZEN SUSTENANCE

BEFORE

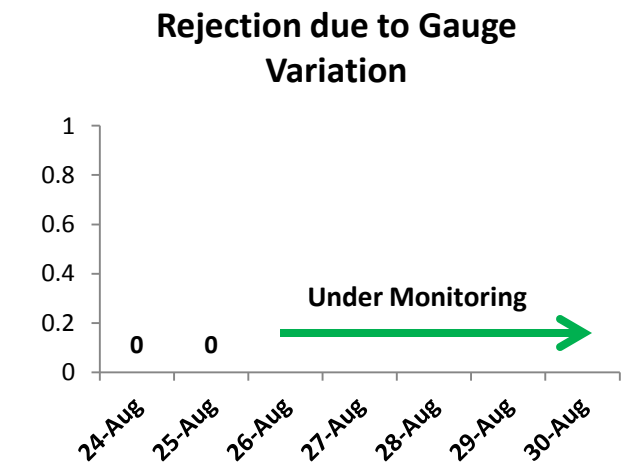
AFTER

WHY-WHY ANALYSIS :-

Problem: Back facing 1.2±0.1 Under size
 WHY 1:- Back facing 1.2±0.1 Under size
 WHY 2:- No validation for gauge Reading
 WHY3 :- No Master Sample present.

ROOT CAUSE :- No Master Sample Present.

RESULT :-



WHAT TO DO :- Limit Sample validation

HOW TO DO :- limit sample validation sheet

FREQUENCY :- Half Yearly

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA	NA	NA	NA

REGISTRATION NO&DATE:

REGISTERED BY :-Shailesh Sharma

MANAGER'S SIGN :- Vikas Misra