

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Quality	RESULT AREA	P	Q	DEF :-A/B/C	C	D	S	M	

KAIZEN IDEA SHEET

KAIZEN NO:-

CELL :- - CELL NAME:- ---- MACHINE / STAGE:- Rejection Store OPERATION :- Rejection Disposal

KAIZEN THEME :- To reduce possibility of diff. supplier rej. send to diff. supplier

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:- During disposal of Supplier rejection fuel cock body of Matrix supplier body are sent to Grainsons & its Vice-versa.



Brown tape use for packing both Grainsons Rejection & Matrix Rejection

BEFORE

IDEA :- Both supplier reflection tape color standard design.

COUNTERMEASURE:- By providing Different colour tape of packing gunny bags i.e. Brown tape for grainsons & Orange tape for Matrix Rejection so that Runner easily identified supplier difference & also Training will provided for the same to runner.



Brown tape use for packing Grainsons Rejection



Orange tape use for packing Grainsons Rejection

AFTER

BENCHMARK	Possibility
TARGET	No possibility
KAIZEN START	24.06.2016
KAIZEN FINISH	24.06.2016

TEAM MEMBERS :- Sumit Kumar, Amit saini

BENEFITS :- Operator moral boost up.

Quality Improve

KAIZEN SUSTENANCE

WHY WHY ANALYSIS :-

- WHY 1 :-** Supplier rejection fuel cock body of Matrix supplier body are sent to Grainsons.
- WHY 2:-** Both supplier material are packed in gunny bag ,but Gunny bag identified with supplier name.
- WHY 3:-** Runner can't identified i.e. which one is grainsons rejection or matrix rejection
- WHY 4:-** No provision for separating Identification.

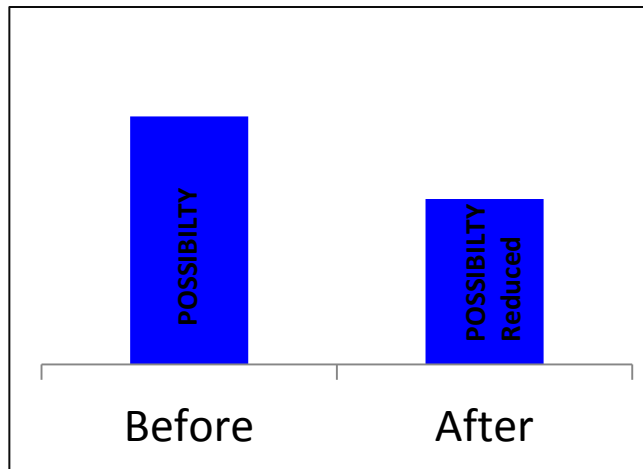
ROOT CAUSE:- same colour tape use.

REGISTRATION NO&DATE:

REGISTERED BY :- Sumit Kumar

MANAGER'S SIGN :-

RESULT:- Possibility of diff. supplier rej. send to diff. supplier is reduce.



WHAT TO DO :- Monitoring

HOW TO DO :- Point add in monitoring sheet

FREQUENCY :- Daily check

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
N.A		

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-	N.A	N.A		