

TPM CIRCLE NO :- 02
 TPM CIRCLE NAME :-
 DEPT :-QA

ACTIVITY
 LOSS NO. / STEP
 RESULT AREA

KK QM PM JH SHE OT DM E&T
 10
 P Q DEF :-A C D S M

KAIZEN NO:-

CELL :-A157

CELL NAME:-Nut

MACHINE / STAGE :-Chamfer Machine

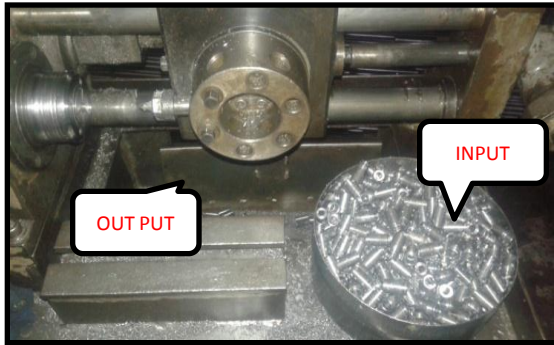
OPERATION :- Chamfering

KAIZEN THEME :-To Reduce the problem
 A157 nut chamfer miss.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-

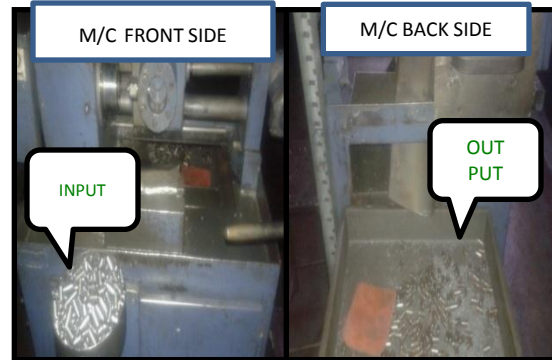
A157 Nut Chamfer missing.



BEFORE

•**IDEA :-** Poka Yoka.

•**COUNTERMEASURE:-**Input & Output location
 • are Separate to avoid the mix-ups Problem



AFTER

BENCHMARK	500
TARGET	0
KAIZEN START	04.06.2016
KAIZEN FINISH	12.06.2016

TEAM MEMBERS :-

- 1-Anit
- 2-Mamta Rawat

BENEFITS :-

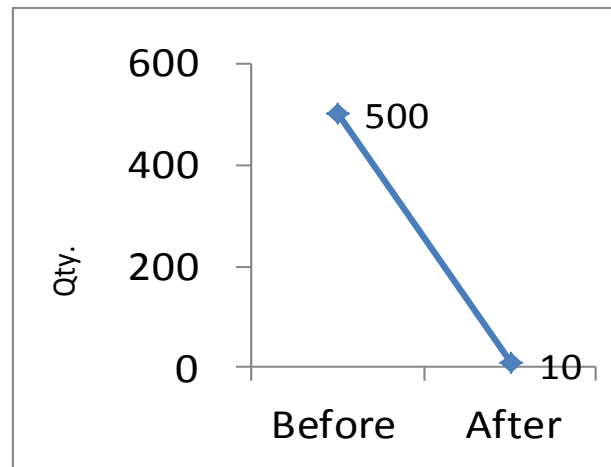
Reduce line loss
 Improve quality

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS :-

- A 157 Nut Chamfer missing Problem
- at customer end.
- Why 2 -Chamfered & without chamfer job Mixed in running operation.
- Why 3 -Input & output tray located in one stand.
- Why 4 -Input & output tray location not fixed.
- ROOT CAUSE :-**Input & output tray location .

RESULT :-Reduced



WHAT TO DO :- Reversible

HOW TO DO :-

FREQUENCY :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
		NA		

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-