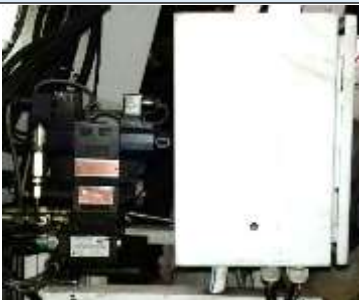

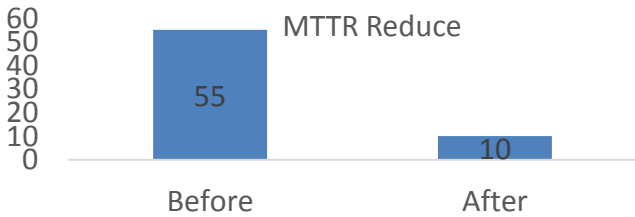


	TPM CIRCLE NO :-	08	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME		LOSS NO./STEP									
Plant : P9	DEPT :	Maint	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :	CELL NAME :		MACHINE STAGE:							OPERATION:		
KAIZEN THEME :	KAIZEN IDEA :											
To reduce MTTR	Change Panel location											
	BENCHMARK: 55 Min											
	TARGET: 10 Min											
PROBLEM PRESENT STATUS :	COUNTERMEASURE:											
Before Condition Brother machine we are facing many problem working time on Hyd. Power pack unit, due to no working Space Hyd valve unit .Electrical panel very near Fitted on Hyd valves.	Now repair working time Reduce ,Electrical panel location changed and Removed HTA area.											
	KAIZEN START: 20.01.2018											
	TARGET DATE: 20.01.2018											
	KAIZEN FINISH: 20.01.2018											
	TEAM MEMBERS:											
	Vikas Kumar											
	Sachin Kumar											
	BENEFITS:-											
	MTTR Reduce											
WHY-WHY ANALYSIS:	BEFORE					AFTER					KAIZEN SUSTAINANCE	
WHY :-Repaired time more											WHAT TO DO: One time activity	
WHY :-No working space on machine											HOW TO DO:	
WHY :-HTA area											FREQUENCY:	
ROOT CAUSE:-	RESULTS:											
HTA area												
REGISTRATION NO.: P9/PM/2018/003	HD SCOPE INFORMATION IN OTHER PLANT											
DATE:14.3.18	SR.NO.	CELL/PRODUCT	TDC	RESP.	STATUS	SR.NO.	PLAN T	WHEN	WHO M	STATUS		
REGISTERED BY: Bipin Dixit												
MANGERS SIGN: Mr. Anuj Omar												
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018												
	1 of 18											