

Plant : P14

TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :	HR & Admin	LOSS NO./STEP									
DEPT :	HR	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

CELL :	Old Canteen Area	CELL NAME :		M/C STAGE:	Prevent The DATA & Application Loss	OPERATION:	DATA & Application loss Avoided
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KAIZEN THEME :	KAIZEN IDEA :	BENCHMARK:	
Oil Mix with water	Remove Oil Mixing.	TARGET:	
		KAIZEN START:	06.11.2018
		TARGET DATE:	20.11.2018
PROBLEM PRESENT STATUS :	COUNTERMEASURE:	KAIZEN FINISH:	16.11.2018
Chance of oil mix with drinking water	Separation made for drinking water & Coolant water.	TEAM MEMBERS:	Manish K P Ponnappa.M.E

WHY-WHY ANALYSIS:	BEFORE	AFTER	BENEFITS:-
<p>Why1:- - Chance of mix with drinking water</p> <p>Why2:- No separate tap for Drinking and Coolant water</p> <p>Why3:-</p> <p>Why4:-</p>			<p>Time saving</p> <p>KAIZEN SUSTAINANCE</p> <p>WHAT TO DO:</p> <p>One time activity</p> <p>HOW TO DO:</p> <p>By IT-jointing</p> <p>FREQUENCY:</p> <p><u>Permnant</u></p>

ROOT CAUSE :-	RESULTS:	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT			
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No separate tap for Drinking and Coolant water	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Possibility of Health Hazard</p> </div> <div style="text-align: center;">  <p>Eliminated Health Hazard</p> </div> </div> <p style="text-align: center; margin-top: 10px;"> Before After </p>	SR. No	CELL/PRODUCT	TDC	RESP.	STATUS
REGISTRATION NO.:	HR/Nov-18/01					
DATE:	30-Nov-2018					
REGISTERED BY:	OMPRAKASH BARIK					
		HD SCOPE INFORMATION IN OTHER PLANT				