

CELL :- A386 CELL NAME:-Oil Pump Assembly MACHINE / STAGE :- OPERATION :

KAIZEN THEME :- To reduce searching time of gauges.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Gauges searching time is more.



BEFORE

IDEA: Provide provision

COUNTERMEASURE:- To provided place for gauges with identification.



AFTER

BENCHMARK	15
TARGET	0
KAIZEN START	25.01.16
KAIZEN FINISH	25.01.16

TEAM MEMBERS :-
Dilip,Mohan

- BENEFITS :-**
1. Time saving
 2. Improve 1s,2s

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
 Why 1 :- Gauges searching time is more.
 Why:-Gauges kept in bin on line.
 Why 2 :- No provision

ROOT CAUSE:- No provision

REGISTRATION NO. & DATE:-

REGISTERED BY :-

MANAGER'S SIGN :-



WHAT TO DO-

HOW TO DO:

FREQUENCY :

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

Sr. No.	CELL	TARGET	RESPONSIBILITY	STATUS
1				