

CELL :- BOP STORE | CELL NAME:-P-9 | MACHINE / STAGE :- | OPERATION :-

KAIZEN THEME :-
To Improved 1's & 2's.

IDEA :- Display & define the Input material & Output material on BOP RACK.

WIDELY/DEEPLY:-

COUNTERMEASURE:- We are defined and Display the Arrow mark In & Out material on BOP Rack.

BENCHMARK	BOP material not Display
TARGET	Displayed
KAIZEN START	18.01.2017
KAIZEN FINISH	18.01.2017

PROBLEM / PRESENT STATUS :-
BOP Store in put on the material in Bins not display & Not define the In & Out all material same conditions.

TEAM MEMBERS :- Mukut Yadav
Mr. Kamalkant ,Mr. Nakul



BEFORE



AFTER

BENEFITS :-
1's & 2's maintain
FIFO Maintain

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS :-

RESULT :- 1's & 2's & safety maintain.

WHAT TO DO :- Display on Rack.

WHY 1:- Put on the BOP material in bins Same condition.

HOW TO DO :- Identified by Arrow mark In & Out on Rack

WHY 2:- No display & define the Input material & Output material on BOP RACK.

FREQUENCY :- One time activity.

ROOT CAUSE :-
No display & define the Input material & Output material on BOP RACK.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
NA		NA

REGISTRATION NO&DATE:

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- MUKUT YADAV

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	N/A			

MANAGER'S SIGN :-