

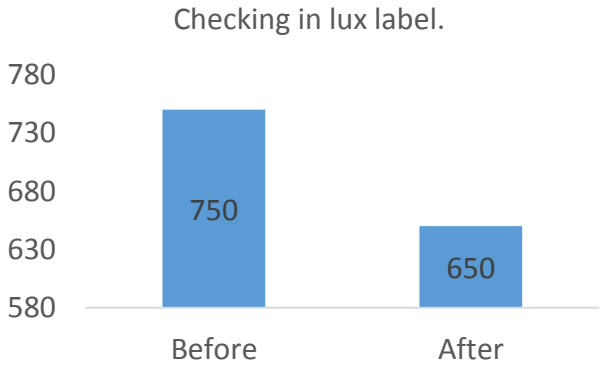


AD  IK	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET										
	TPM CIRCLE NAME :	LOSS NO. / STEP	10									KAIZEN NO:-									
	DEPT :- Maint.	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M												
CELL :-	CELL NAME:	MACHINE / STAGE :-	OPERATION :-																		
KAIZEN THEME:- To increase lux level quality			IDEA :- Provide light on machine																		
WIDELY/DEEPLY:-			COUNTERMEASURE:- Now Component washing Machine provided High quality lux label led light. After light installation component clear visibility and Also lux label improved.						BENCHMARK 750 TARGET 650 KAIZEN START 28.11.2017 KAIZEN FINISH 28.11.2017												
PROBLEM / PRESENT STATUS :- Before Condition operator component quality check Problem due to less visualization ,No proper Visibility on component washing									TEAM MEMBERS:- Avnish												
WHY WHY ANALYSIS :- WHY :- Component washing light vision low WHY :- Light not available			RESULT :- Checking in lux label.						BENEFITS :- 1) 2)												
ROOT CAUSE :- Light not available			 <table border="1"> <caption>Checking in lux label.</caption> <thead> <tr> <th>Condition</th> <th>Lux Level</th> </tr> </thead> <tbody> <tr> <td>Before</td> <td>750</td> </tr> <tr> <td>After</td> <td>650</td> </tr> </tbody> </table>						Condition	Lux Level	Before	750	After	650	KAIZEN SUSTENANCE						
Condition	Lux Level																				
Before	750																				
After	650																				
REGISTRATION NO&DATE:			WHAT TO DO :- अप्रव्वनीय						COST INCURRED FOR MAKING KAIZEN												
REGISTERED BY :-			HOW TO DO :-						<table border="1"> <thead> <tr> <th>MATERIAL COST RS.</th> <th>LABOUR COST RS.</th> <th>TOTAL COST RS.</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> </tr> </tbody> </table>			MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.							
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MANAGER'S SIGN :-			FREQUENCY :-						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT												
			<table border="1"> <thead> <tr> <th>SR. NO.</th> <th>CELL</th> <th>TARGET</th> <th>RESPONSIBILITY</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>						SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS								
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