ADVIK	TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :		LOSS NO./STEP									
Plant : P14	DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

CELL :	GRINDING	CELL NAME :	ROTOR GRINDING	M/C STAGE:	YANTHRA	OPERATION:	GRINDING

KAIZEN THEME :

Fatigue &Loading time reduction at rotor grinding station

KAIZEN IDEA :

Stand design should change and match with machine height level

BENCHMARK:	-------
TARGET:	--------
KAIZEN START:	20.12.18
TARGET DATE:	22.12.18
KAIZEN FINISH:	22.12.18

TEAM MEMBERS:

Mr.Manas, Mr.Mohan GS

BENEFITS:-

Loading time is reduced & fatigue reduced

PROBLEM PRESENT STATUS :

Loading issue due to Input material stand height lower than machine

COUNTERMEASURE:

Mounted a stand on machine to load the part easily

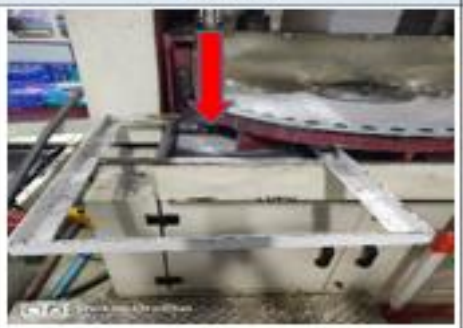
WHY-WHY ANALYSIS:

Why1:- Fatigue & Loading time is more

Why2:- Material stand is not near to machine

Why3:-Stand height is lower than machine

BEFORE



AFTER

KAIZEN SUSTAINANCE

WHAT TO DO:
It reversible Kaizen..

HOW TO DO: -----

FREQUENCY:
One time activity

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS
1	ROTOR	22.12.18	Prod	Close

ROOT CAUSE

Input material's stand height lower than machine

RESULTS:

Fatigue and Loading time is more

Fatigue &Loading time is reduced

HD SCOPE INFORMATION IN OTHER PLANT

SR.NO.	PLANT	WHEN	WHOM	STATUS

REGISTRATION NO.:	
DATE:	
REGISTERED BY:	
MANAGER SIGN:	Mr. Manas Kumar Dey