

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- PRODUCTION	RESULT AREA	P	Q	DEF:- A		C	D	S	M

CELL :-A247      CELL NAME:- CBS assly.      MACHINE / STAGE :- Pivot Tightening Fixture      OPERATION :- Pivot tighening.

**KAIZEN THEME :** To prevent burr fall down in BOP

**IDEA :-** Bin for burr accumulation .

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-** Bin out under the table.

**PROBLEM:-**Burr fall down in BOP..



**AFTER**

**BEFORE**

**RESULT :-**

**WHY - WHY ANALYSIS :-**

- Why 1: Burr falling in parts.
- Why 2:
- Why 3:
- Why 4:
- Why 5:



Burr fall down in BOP's

Prevent burr fall down in BOP's

**ROOT CAUSE :-** Hole provision in fixture.

**REGISTRATION NO. & DATE:** 27.04.2015

**REGISTERED BY :-** BALWINDER MOR

**MANAGER'S SIGN :-**PARVEEN BHAYANA

<b>BENCHMARK</b>	0 Nos
<b>TARGET</b>	0 Nos
<b>KAIZEN START</b>	26/04/2015
<b>KAIZEN FINISH</b>	26/04/2015

**TEAM MEMBERS :-**  
RISHAL SINGH

- BENEFITS :-**
1. Process improvement.
  2. Customer Delight

**KAIZEN SUSTENANCE**

**WHAT TO DO:** One time activity.

**HOW TO DO:**

**FREQUENCY :**

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
80		80

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS

Before

After